



General Purpose Advanced User Friendly VFD



Range: 400 V System (380...480 V) 0.75...7.5 kW (1...10 HP)

### **Features**

- Control Modes
  - V/f open loop control
  - Sensor-less vector control
- Intelligent
  - User-programmable built-in PLC
  - PID control
  - Multi-pump control
- Environment-friendly
  - Selectable Soft-sound switching frequency
  - High-efficiency operation
- Human Machine Interface
  - · LED display as standard
  - 128x64 Graphical LCD Display with white back light and RTC (Optional)
- Field Bus
  - Modbus RTU interface

- Safety Input
  - Safe Torque OFF (STO) function
- Designed for Harsh Environment
  - 50 °C (122 °F) ambient temperature
  - State of the art conformal coating to protect PCBs against 3C3 environment

### • Application Specific Features

- Conveyor
- Centrifuge
- Fermentor
- Pump
- Compressor
- Fan
- Crane/Hoist
- Pump Jack (Artificial Lift)

AN ISO 9001: 2015 COMPANY

# Standard SPECIFICATIONS

	Frame	Weight	Input Voltage 380440 V (Nominal 415 V)								
Model			Input Current	Output Rating							
				No Overload Rating		Normal Duty Rating		Heavy Duty Rating			
		kg	A	A	kW	A	kW	A	kW		
AMT-EM-02A6-4	S1 / P3	3.5 / 3.3	2.1	2.6	0.75	2.5	0.75	2.5	0.5		
AMT-EM-03A3-4	S1 / P3	3.5 / 3.3	3.1	3.3	1.1	3.1	1.1	2.6	0.75		
AMT-EM-004A-4	S1 / P3	3.5 / 3.3	4.2	4	1.5	3.8	1.5	3.3	1.1		
AMT-EM-05A8-4	S1 / P3	3.5 / 3.3	6.2	5.8	2.2	5.5	2.2	4.8	1.5		
AMT-EM-008A-4	Р3	3.4	8.4	8	3	7.6	3	5.8	2.2		
AMT-EM-010A-4	Р3	3.4	11.2	10	4	9.5	4	9	3		
AMT-EM-014A-4	P3	3.4	15.5	14	5.5	13	5.5	11.6	4		
AMT-EM-018A-4	Р3	3.5	21.1	18	7.5	17	7.5	14.9	5.5		

\* P in Frame P3 is for the plastic enclosure Note: Contact Amtech for 441...480 VAC rating information

Ε.	Mains supply voltage	-4: 380480 VAC (nominal voltage 415 VAC), 3-Phase, 3-Wire, -15%, +10%						
ting	Mains supply frequency	50 Hz, 60 Hz or 50/60 Hz, +/- 3 Hz						
Power Rating	Input current	s per above table						
		Nominal output current available continuously, No overload allowed						
	Output current	120% for 60 seconds, 140% for 2.5 seconds every 5 minutes, Normal Duty (ND) use						
		150% for 60 seconds, 175% for 2.5 seconds every 5 minutes, Heavy Duty (HD) use						
Control Functions	Control Method	Digital Space Vector PWM Control						
	Control Mode	V/F Open Loop, Vector Control Open Loop						
	Frequency Range	0.10599.00 Hz for V/F Control						
	Frequency Accuracy	Digital references: ±0.01% (050 °C) / Analog References: ±0.01% (050 °C)						
	Output Frequency Resolution	0.0001 Hz (20-bit)						
	Frequency Setting Resolution	0.01 Hz Digital, 0.012 Hz/ 50 Hz Analog (12-bit)						
	V/ Hz Characteristics	2-Preprogrammed patterns, 1-Custom 3-point setting pattern						
out	Torque Boost	Manual/Automatic Selective: 020%						
O	Acceleration/Deceleration Time	0.1-6,00,000 Seconds, Linear or S-Curve selective						
	Skip Frequency	Three frequencies can be set, band can be set up to 10.0 Hz						
	Slip Compensation	Slip compensation frequency up to 5.0 Hz						
	Carrier Frequency 1	Default: 5 kHz, 110 kHz Settable						
	Speed Search Function	Allows the drive to start with rotating machine without damage / tripping.						
	Kinetic Energy Buffering	In case of momentary power fluctuations allows the drive to run using the kinetic energy of the load, accelerates to the set speed						
S		when power resumes						
Operation Specifications	Power Loss Carry Through	Up to 5 seconds for smooth operation of system during power loss with no output torque						
ica	DC Braking	DC Braking start frequency 0.150.0 Hz, Time: 025 seconds, Brake current: 15150%						
ecif	Dynamic Braking Circuit	In-built In-built						
Sp	Dynamic Braking Resistor	External (Optional)						
on		Digital Operation Panel (Keypad)						
Ē		Analog Input: 2 k Ohm Potentiometer, Programmable Analog Inputs						
ed(	Frequency / Torque Setting Input	Digital Input: Static Pot (Frequency Increase/ Frequency Decrease), Preset Speeds (Preset input0, 1 & 2)						
O		Serial: RS-485						
	A . B	Built-in PLC: PLC Analog output 1 & 2 Adjustable up to 10 times, selectable for different faults						
	Auto Restart PID Controller							
	PID Controller	Inbuilt PID controller can be used as stand alone. PID Signals can be scaled and assigned with actual process parameter units						
	Analog Inputs	2 Analog Programmable Inputs with settable Gain, Bias, Minimum and Maximum scaling AI1 & AI2: 010 Vdc / 420 mA						
		6 Digital Inputs, Sink (NPN) / Source (PNP) and Active Close / Active Open selectable						
	District Income	Programmable options: Not Used, Jog Select, Ramp Select, Preset I/P0, Preset I/P1, Preset I/P2, Freq Increase, Freq Decrease, Au						
	Digital Inputs	Drive, Emergency Stop, Fault Reset, External fault 1, External fault 2, Reverse, Terminal, Ref Select 0, Ref Select 1, PR Step Skip, PR St						
		Hold, PR/RSF Reset, PID Bypass, PID Disable, Run, Stop, Drive Enable, PLC input1, PLC input2, PLC input3, PLC input4, PLC input5, PLC input6, Torque mode, Ready1 F/B, Forward Run, Reverse Run, Forward Jog, Reverse Jog and MBRK Answer, Motor PTC						
	C f							
	Safety Inputs	1 Digital Input for Safe Torque Off (STO) function to comply with Safety Integrity Level 2 (SIL2), +24V Sink logic						
oecifications		2 Digital Outputs, open collector type and Active Close / Active Open selectable Programmable options:						
cat		Not Used, Local, Run, Forward Run, Reverse, Reverse Run, I-Detection 1, I-Detection 2, Freq Attain, Speed Detect 1, Speed Detect 2,						
cif.	Digital outputs	Acceleration, Deceleration, Aux Drive, Timer Output, Zero Speed, Fault Alarm, PID Up Limit, PID to Limit, Temp Alarm, Ready,						
Spe	Digital outputs	Ready 1, Pump 1, Pump 2, Pump 3, Pump 4, Doff-End Alarm, Sleep Mode, Fault, PLC O/P1, PLC O/P2, PLC O/P3, PLC O/P4, PID F,						
0/1		Upper Limit, PID F/B Lower Limit, Fan Control, MBRK1, MBRK2, MBRK3, KEB ON, Overload fault, Overcurrent fault, Earth fault,						
<b>/</b> /1		Over temperature fault, Overvoltage fault, STO, On Time 1, On Time 2 and On Time 3						
		2 Relays, 1-NO, 1-NC for 5 A @ 240 VAC						
	Potential Free Contacts	Programmable options same as digital outputs						
		2 Analog Outputs with settable Gain, Bias, Minimum and Maximum scaling						
		AO1 & AO2: 010 Vdc / 420 mA						
	Analog Outputs	Programmable options: Output frequency, Motor output current, Output power, Output voltage, DC bus voltage, PID output, IGBT						
	The same of the sa	temperature, PLC AO1, PLC AO2, Unipolar torque current, Excitation current, Set frequency, Bipolar torque current, Motor OL, Driv						
		OL, Drive output current, Test 0% and Test 100%						
	Network connectivity	RS-485 for PC Interface with Modbus-RTU protocol connectivity as standard						

# Standard SPECIFICATIONS

Enclosure  Reference Standards		IP20 UL 508C, UL 61800-5-1, CSA C22.2 NO. 274-17, IEC 61800-5-1, CE (EN 50178:1997, EN 61800-3:2004+A1:2012, EN 61800-5-1:2007), EN 61800-5-2:2007					
Environment	Relative Humidity	095% maximum non-condensing					
	Altitude (above sea level)	1000 m (3300 ft) without derating, above this derate 5% per 305 m (1000 ft)					
	Storage temperature	-1070°C (14158°F)					
	Ambient temperature	-1050°C (14122°F)					
lu e u	Vibration	As per EN 60068-2-6, Acceleration: 1g, Frequency: 10150 Hz					
	Installation location	Indoor					
	Fault history	Last 20 faults stored with status and 8 operational parameters (Output frequency, Output current, DC bus voltage, IGBT temperature, Output Power, Total power ON time, kWH, MWH). Date and Time will also be saved in Graphical Display.					
Protective Specifications	Diagnosis Functions	Helps in pinpointing the fault. Diagnosis Mode, Load Analyzer1, Load Analyzer2, Peak Monitoring, Number of Power On, Overtemperature fault, Overvoltage fault, Overcurrent fault, Earth fault, Overload fault, Auto restart monitoring, 3 warning timer for maintenance and Debug Mode for logic verification					
	Smooth Operation	Current Limit, Speed Search, Auto Restart (with individual fault selection), Power Loss Carry Through (PLCT), Kinetic energy buffering (KEB) and IGBT overtemperature alarm functions					
	Protective Function	Overcurrent fault, Drive overload fault, Motor overload fault, DBR overload fault, Undercurrent fault, DC Bus Overvoltage fault, DC Bus Undervoltage fault, Temperature fault, Input & Output phase loss fault, Earth (Ground) fault, External fault, Charging fault, Current sensor fault, EEPROM fault, 420 mA Reference missing fault, Auto tuning fault, Emergency stop, Communication loss, Output unbalance current fault, Speed deviation fault, Overspeed fault, Motor overtemperature fault IGBT Driver fault, Watchdog fault, Control Power fail fault etc.					
	Graphical Display and Keypad unit (Optional) with RTC	Digital Operation Panel 128x64 Graphical LCD with white back light LED, 9-Key Keypad, 3-Status indicating LED for Run, Stop, Fault   Real Time Clock Simultaneous display of 8 selectable monitor parameters Two graph screens with selectable graph signal and resolution Load Analyzer screens   Auto rotation of screens with settable time interval					
Α	LED Display and Keypad unit	Digital Operation Panel 5 digit seven segment LED display with 2 decimal points, Unit indication, Motor direction, Start control and Drive's status LEDs display, 9-Key Keypad, 3-Status indicating LED for Run, Stop, Fault.  12 predefined normal parameter display					

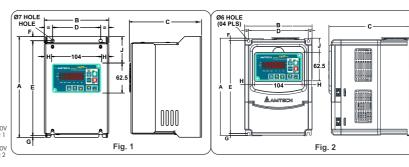
- 1) If the default carrier frequency is exceeded, derate the output current by 5% per 1 kHz as the reduced rating.
- 2) The input power factor is considered approximately 0.6 and motor efficiency 85% for the input current calculation. The inverter efficiency is >98%. The input power factor is approximately 0.9 when input choke of 3% rating is used.
- 3) The output current indicates the total effective value including the higher harmonics.
- 4) The kW shown is maximum applicable motor output for a 4-pole standard induction motor.

# Connections &

# **TERMINALS & DISPLAY**

# Power Power Run DII Stop DI2 Forward Run DII Sink LOGIC Rand Sink Logic Sink Logic

# Dimension



Frame	Fig.	Dimensions in mm (inch)								
		A	В	c	D	E	F	G	н	J
S1	1	210 (8.27)	134 (5.27)	155 (6.90)	100 (3.94)	197.5 (7.78)	8.5 (0.33)	8.5 (0.33)	15 (0.59)	58 (2.28)
P3	2	212 (8.34)	145 (5.70)	174 (6.85)	129 (5.08)	200 (7.87)	5.5 (0.21)	4.5 (0.17)	21.5 (0.84)	31.5 (1.24)

# Display Options



LED Display (Standard)



Graphical LCD Display (Optional)

## OUR OTHER OFFERINGS



### "DRIVE FOR SUCCESS"

We provide complete motor control system solutions or individual system components to address industry specific requirements and optimize your process.

Our solutions are simple, compatible and environment friendly, resulting in efficient production, cost optimization and minimizing human intervention. It even leads to energy conservation especially in typical Fan, Blower, Pump applications.

### **Flagship Solutions**

- Axpert-Eazy+ Series VFD
- Axpert-VT240S Series VFD
- Axpert-Hivert Series Medium Voltage Drive
- Axpert-Opti torque Series Sof Starter
- Axpert-Egzy HF Series High Frequency Drive

### **Applications**

- Fans, Blowers, Pumps
- Compressors, Centrituges
- Agitators & Conveyors
- Crane, Hoist & Elevator
- Rolling Mill, Sugar Mill, Pulp Mill, Coal/Raw Mill



# "AUTOMATION. MADE EASY"

"Automation Made Easy" is our philosophy to simplify the increasing complexity of modern production systems through our Amtech-Jetter PROCESS PLC technology platform.

Over 35 years experience in Machine, Line, Plant and Networking Automation has helped us to find the best solution in terms of functionality, sustainability and efficiency.

### **Flagship Solutions**

Jet Control series PLC Controllers, Expansion Modules, Jet view Soft SCADA, HMIs, Jet Move series Servo and Axes Control System.

### **Applications**

- Paper Machine Automation
- Textiles Manufacturing
- Packaging
- Winder Machine
- Crane & Material Handling Equipment
- CNC Machines
- Semiconductor Assembly Line
- Retrofit solutions



# "ONE STOP SOLUTION TO QUALITY POWER"

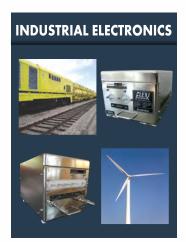
Amtech's Power Quality Solutions offer you the synergy of multiple benefits - energy conservation, enhanced operational efficiency and reliability through a dedicated range of products and services.

### **Products**

- Axpert-i-Sine Series Active Frontend Converter
- Axpert-i-Sine Series Active Harmonic Filter (AHF)
- Axpert-i-Sine Series Active Static VAR Compensator (STATCON)
- Harmonic Reactor
- Sinus Filter
- FMI/REL Filter

### **Services**

- Harmonic Audit and Solutions to comply with IEEE-519 standard
- System design, optimization & payback analysis
- Consultancy for Power Quality improvement
- Training on Power Quality Management
- Energy Audit and solutions by experienced BEE certified professionals



# "YOUR TECHNOLOGY PARTNER"

Amtech's Power Electronics Engineering Services offer technology solutions to independent R&D labs, industrial segments like Traction, Oil & Gas, Automotive and Renewable Energy for wind to reduce your time to market.

### **Products**

- Traction Drive
- High Voltage Power Supply
- Battery back-up drive & systems for critical loads
- Wind Power Converter
- Digital Heater Controller
- Battery Charger
- Drive Train

### **Services**

- Power Electronics Engineering Services
- Customized solutions for industry specific applications
- Solution for Oil, Gas & Mining
- Power Electronics product development & testing
- Product verification & validation
- Retrofit Solutions



# DRIVE FOR SUCCESS

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